

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
1 April 2004 (01.04.2004)

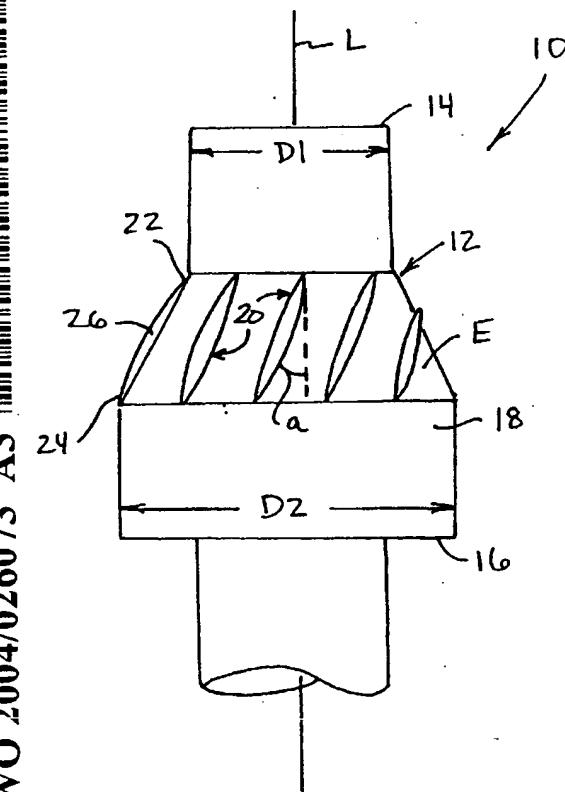
PCT

(10) International Publication Number  
**WO 2004/026073 A3**

- (51) International Patent Classification<sup>7</sup>: E21B 23/00  
(21) International Application Number: PCT/US2003/025715  
(22) International Filing Date: 18 August 2003 (18.08.2003)  
(25) Filing Language: English  
(26) Publication Language: English  
(30) Priority Data:  
60/412,187 20 September 2002 (20.09.2002) US  
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(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.  
(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),

[Continued on next page]

(54) Title: ROTATING MANDREL FOR EXPANDABLE TUBULAR CASING



(57) Abstract: An expansion mandrel (10) for expanding tubular casing includes a tapered expansion portion having expansion segments (20) which are angularly disposed on an external surface of the mandrel (10). The segments (20) reduce friction and cause the mandrel (10) to rotate in response to the mandrel (10) being moved through the casing during expansion of the casing.

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Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

— before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

(88) Date of publication of the international search report:

17 June 2004

**Declaration under Rule 4.17:**

— of inventorship (Rule 4.17(iv)) for US only

**Published:**

— with international search report

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US03/25715

<b>A. CLASSIFICATION OF SUBJECT MATTER</b>																	
IPC(7) : E21B 23/00 US CL : 166/207,384																	
According to International Patent Classification (IPC) or to both national classification and IPC																	
<b>B. FIELDS SEARCHED</b>																	
Minimum documentation searched (classification system followed by classification symbols) U.S. : 166/207,384,206,380																	
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched																	
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)																	
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>																	
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.															
X	US 6,325,148 A (Trahan et al.) 4 December 2001 (04.12.2001), Fig. 9 and col. 6, lines 10-35.	1-3, 6, 9, 13-15, 17, 20															
X, P	US 6,457,532 A (Simpson) 1 October 2002 (01.10.2002), Figs. 20, 22-24, and col. 12, line 27- col. 14, line 9.	1-7, 13-17, 19															
—		8, 10-12, 18, 21-22															
Y, P	US 1,597,212 A (Spengler) 24 August 1926, (24.08.1926), Entire document, particularly Figure 1.	1-5, 13-16															
—		8, 18															
Y																	
Y, P	US Patent Application Publication 2003/0075338 (Sivley), 24 April 2003 (24.04.2003), Fig. 10 and paragraph 0118 on pages 9-10.	10-12, 21, 22															
X	US 3,039,530 A (Condra) 19 June 1962 (19.06.1962), Fig. 1, col. 1, lines 7-12.	1-3, 6, 9															
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/>		See patent family annex.															
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Date of the actual completion of the international search  04 March 2004 (04.03.2004)	Date of mailing of the international search report  09 APR 2004																
Name and mailing address of the ISA/US  Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 Facsimile No. (703)305-3230	Authorized officer  David J. Begault Telephone No. 703-308-1113																